

1L22 1L32

MIYOTA

Size
<line> 6 3/4 x 8'''

Height
<mm> 2.28 (1L22 2.15)

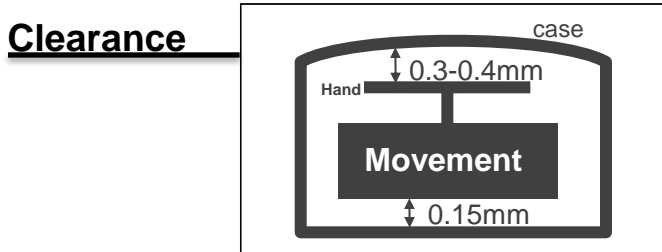
Accuracy
<per Month> ±20 sec

Battery Life 5 years (1L32 3 years)

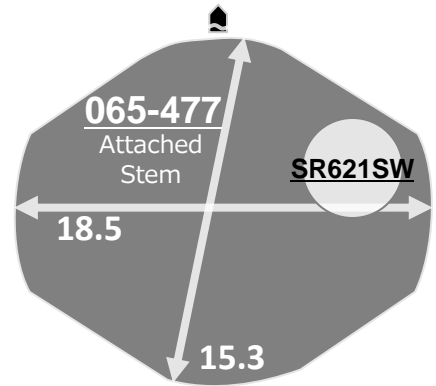
Battery consumption could be minimum by pulling out the stem (=Power-Saving)

Balance Weight
<μN.m> Minute 0.40
Second 0.07

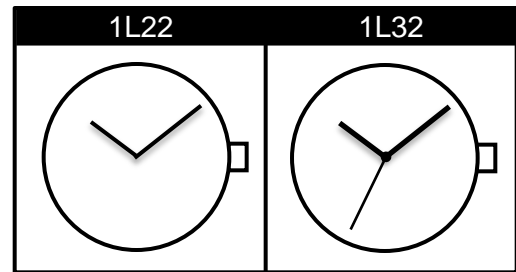
Featured by Shock Detection



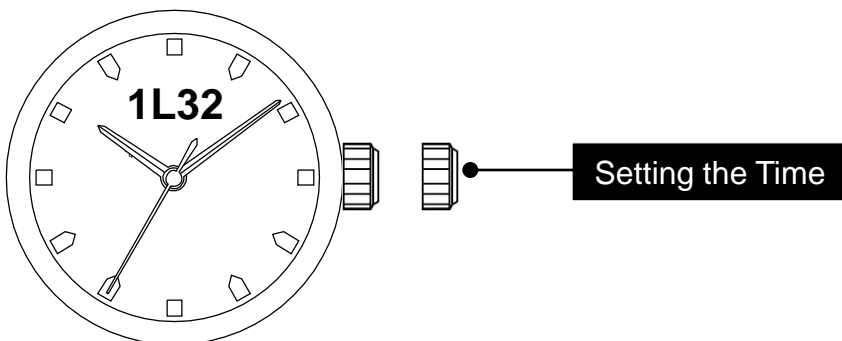
Original Package 1,000 pcs



*Battery of 1L22 : SR616SW



High Hand Ver.
1L26
1L36



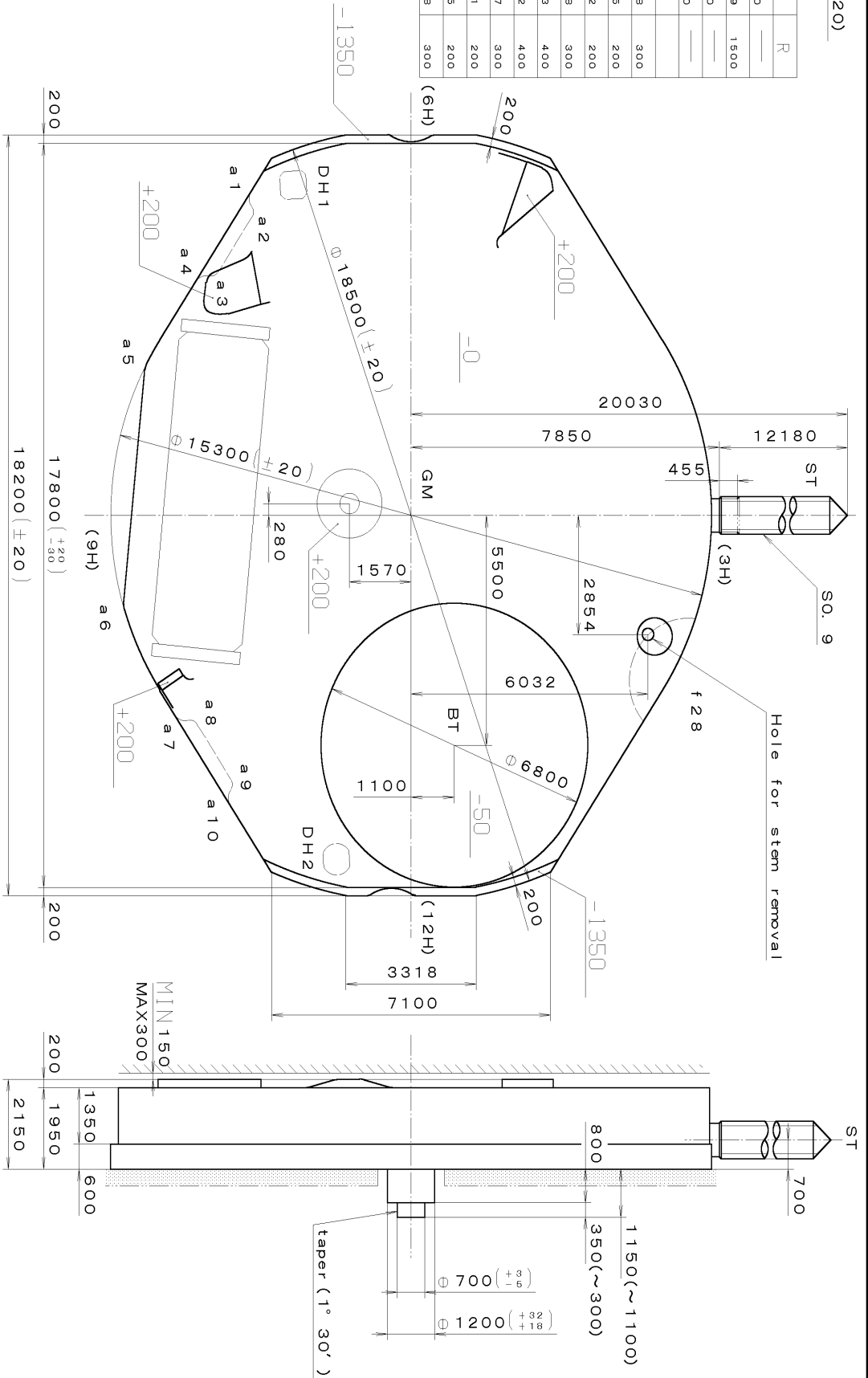
This drawing is provisional and subject to our reconfirmation and/or revision without notice

xxx TIPW 1L22 (01) xxx (2100 1121) 00-06-26

DH1~DH2=16171 (±20)

Coordinates

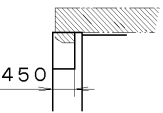
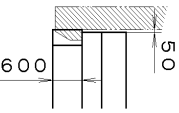
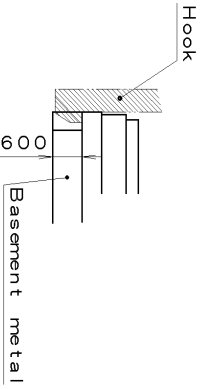
Mark	X	Y	R
GM	0	0	—
f28	3957	7049	1500
DH1	-7900	-3000	—
DH2	8294	-1900	—
a1	-7569	-3928	300
a2	-7252	-4215	200
a3	-5914	-5092	200
a4	-5433	-5228	300
a5	-3437	-6383	400
a6	2156	-6922	400
a7	4625	-5757	300
a8	5106	-5621	200
a9	6444	-4745	200
a10	6761	-4358	300



Section a1~4

Section a7~10

Section f28

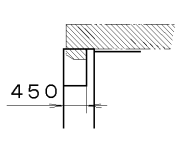
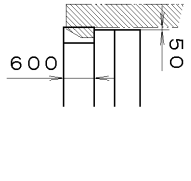
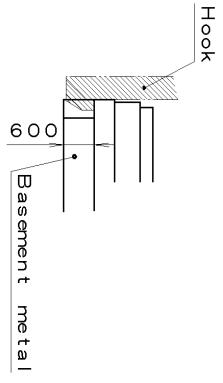
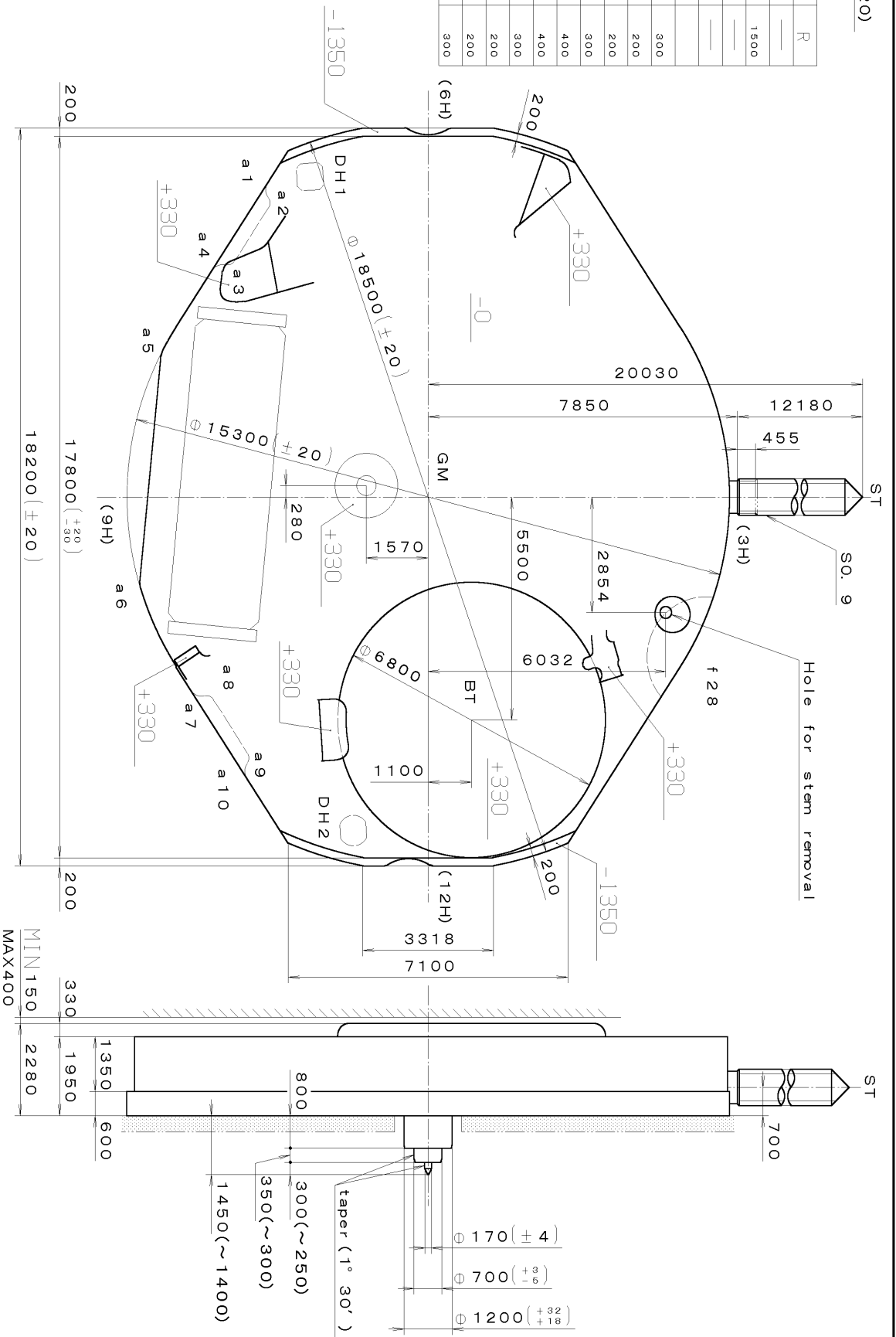


Quantity	Unit	1/1000 mm	Cal. No. : 1L22
Scale	Scale	10:1	Parts:
Date	Drawn		Name:
Checked	Checked	T. Hiruta	Frame for Case
Approved	Approved		Drawing No. : 1L22C000
Material		General Tolerances	
Heat Treatment		Dimensions	
Hardness		Angles	
Plating			

DH1~DH2=16171 (±20)

Coordinates

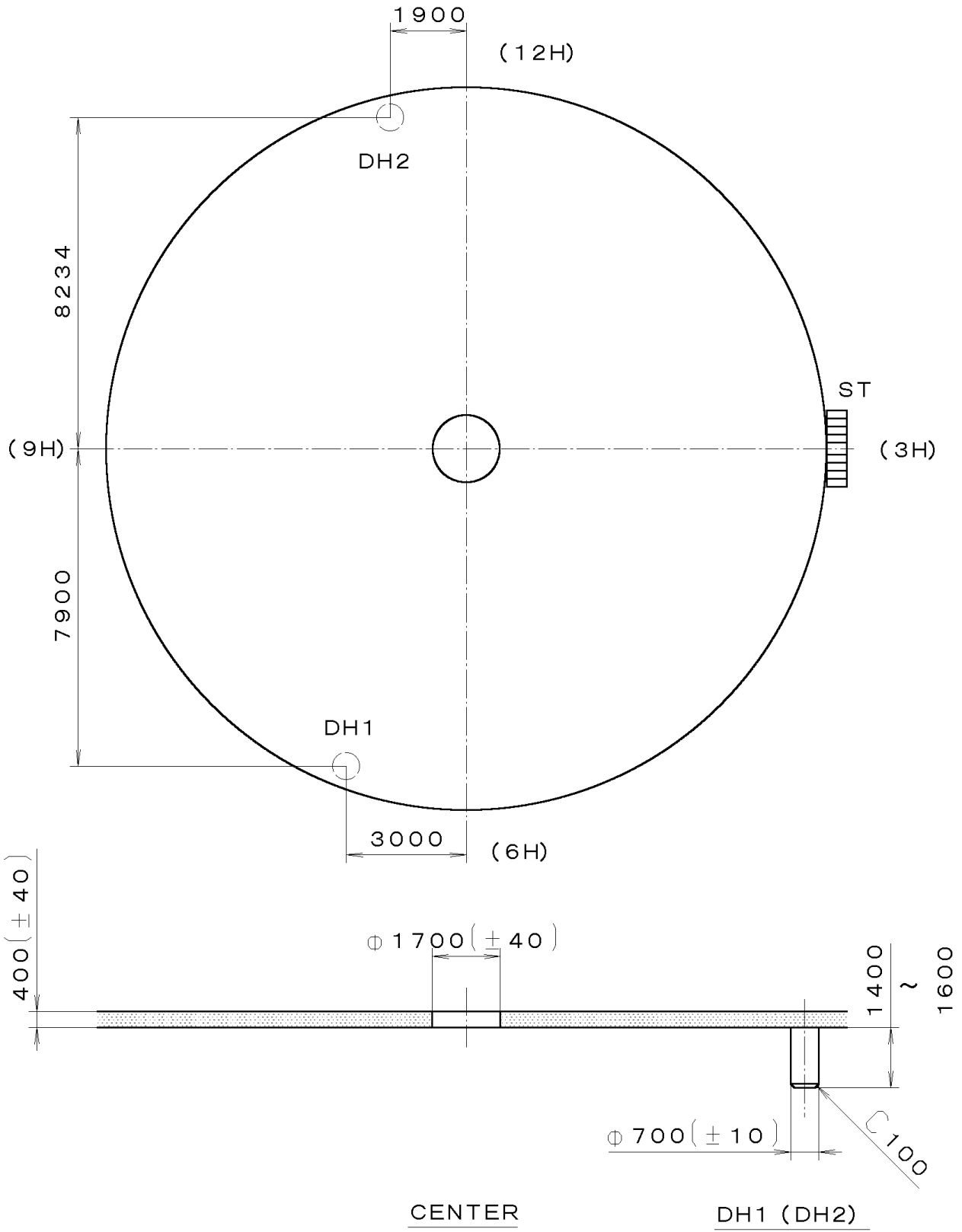
Mark	X	Y	R
GM	0	0	—
f 28	3957	7049	1500
DH1	-7900	-3000	—
DH2	8234	-1900	—
a 1	-7569	-3828	300
a 2	-7252	-4215	200
a 3	-5914	-5092	200
a 4	-5433	-5228	300
a 5	-3437	-6383	400
a 6	2156	-6922	400
a 7	4625	-5757	300
a 8	5106	-5621	200
a 9	6444	-4745	200
a 10	6761	-4358	300



Quantity	Unit	1/1000 mm	Cal. No. : 1L32
Scale	10:1	Parts:	
Date	Drawn	Name:	T. Hiruta
Checked	Approved	Frame for Case	
Material	Heat Treatment	General Tolerances	Drawing No. : 1L32C000
Hardness	Dimensions	Angles	
Plating			

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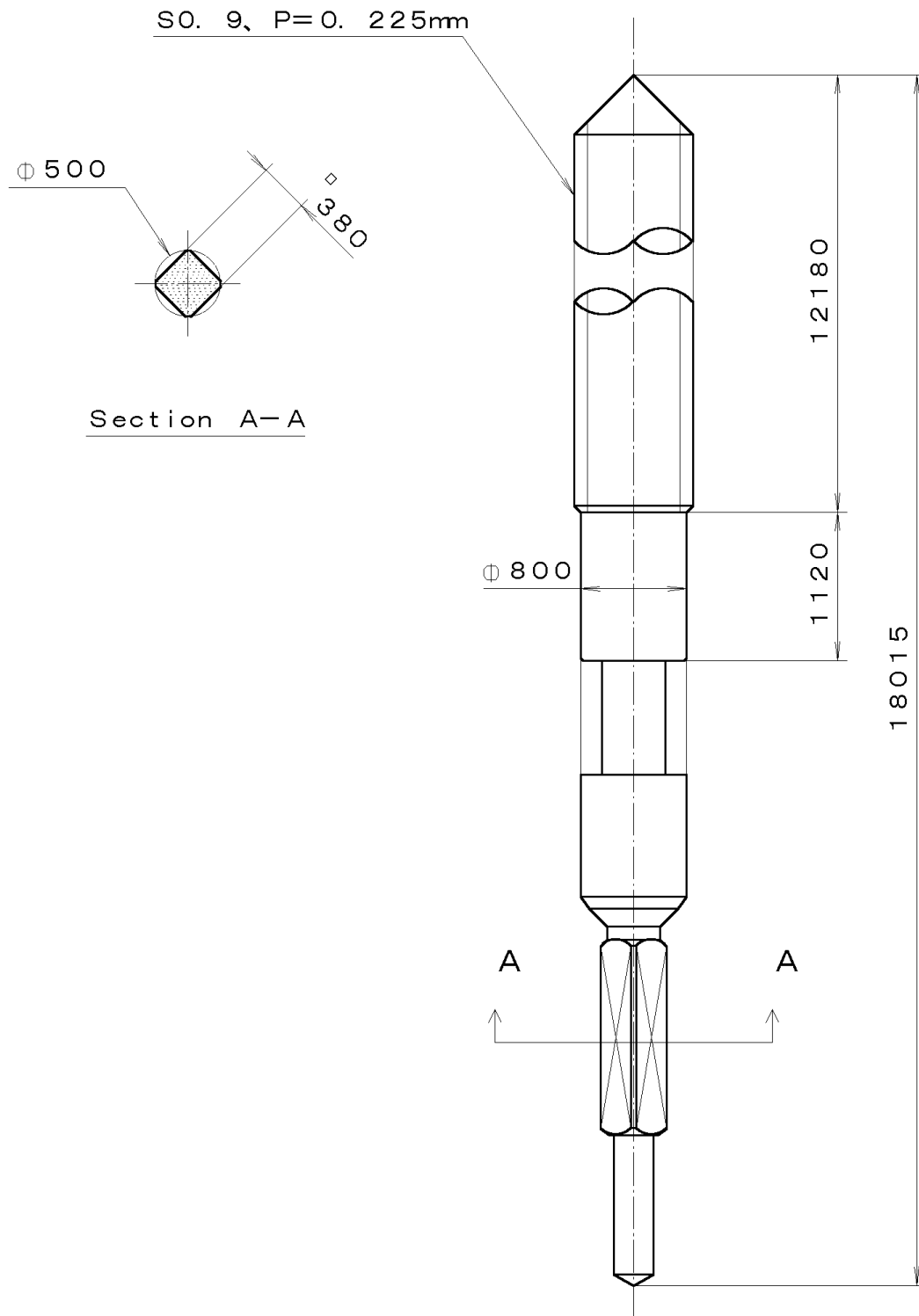
*** T I P W (01) *** (2100 1121) 1L32-10A *** 00-06-16



7			Quantity		Ca l. No. :	1L32-10A
6			Unit	1/1000 mm		
5			Scale	7:1	Parts:	Name: Indications for Dial Drawing No. : 1L32D000
4			Date			
3			Drawn			
2			Checked	T. Hiruta		
1			Approved			
Material						
Heat Treatment			General Tolerances			
Hardness			Dimensions			
Plating			Angles			

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065-477 (01) *** (2100 1121 A-01 A-01) 00-06-22



7			Quantity		Ca l. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-477
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material					Drawing No. : 4770S000
Heat Treatment			General Tolerances		
Hardness			Dimensions		
Plating			Angles		