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Video inspection system HD SMV-1.

SWISS CMETROLOGIE



MSA		Stand and screen
14.160	(1)	Stand with geared column MSA14.471 Screen 10"
14.161	(2)	Stand with detached arm MSA14.472 Screen 10"
14.162		Stand with extension arms MSA14.427 Screen 10"

The SMV-1 HD video inspection system combines the latest high-definition video technology with the best macro lens providing an exceptionally fluid image quality.

- The integrated 10" flat screen improves image quality and operator comfort
 The dome lighting technique by reverberation enables
- an optimised surface inspection even on polished and glazed parts
- The macro zoom 10x (13-130 mm) ensures intuitive and fast ease of use.

Key features :

- HD Camera 720P with an integrated 10" flat screen
- Image is captured directly onto the SD memory card
- Remote screen control with a pointing sight
- Indirect LED lighting dimmer by reverberation
- Optical zoom Computar 10x (13-130 mm) providing excellent quality and a working distance from 152 mm to 450 mm
- Zoom magnification from 3x up to 55x, with a wide field of view.

Technical characteristics :

- Digital sensor CMOS 1/2.5"
- Resolution 1280 x 800 @ 60 fps (24 bits), 16.10 aspect ratio
- 2 megapixels
- Individual adjustment of the screen colours : Red, Green and Blue
- Automatic or manual white balance
- Automatic or manual image contrast.

Items included in the delivery, in addition to the following compositions :

- MSA14.150-E : Dome lighting with LED +
 - lighting intensity dimmer
- MSA14.151-P : Protection cover in semi-transparent PVC-Foil
- MSA14.150-SD : SD memory card 8 GB.

SMV-1	Stand		Camera (with screen)		Optical zoom
MSA14.160 (1) =	MSA14.471	+	MSA14.150-C (10")	+	MSA14.151-Z : 3x 55x
MSA14.161 (2) =	MSA14.472	+	MSA14.150-C (10")	+	MSA14.151-Z : 3x 55x
MSA14.162 =	MSA14.427	+	MSA14.150-C (10")	+	MSA14.151-Z : 3x 55x



Video inspection system FULL HD SMV-2.

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video inspection system FOLL fib Sinv-2.			
SWISS DMETROLOGIE	MSA		Stand and screen
	14.163	(1)	Stand with geared column MSA14.471 Screen 13.3"
	14.164	(2)	Stand with detached arm MSA14.472 Screen 13.3"
	14.165		Stand with extension arms MSA14.427 Screen 13.3"
	14.168		Stand with geared column MSA14.471 Free-standing screen 23.8"
		with a	ULL HD video inspection system is an intuitive inspection n exceptional image quality and fluidity on any HDMI-linked
	- New F comfort	Full HI t	D 13.3" flat screen for unrivalled image quality and operator
	- Recor	ang p	pictures to a USB stick.
	Key fea	atures	:
			nera 1080P-HDMI controlled by a wireless mouse nt lighting with an intensity dimmer
	working	g dista	m Computar 10x (13-130 mm) provides excellent quality and a ince from 152 mm to 450 mm nification from 3x up to 50x, with a wide field of view.
	Technic	cal ch	aracteristics :
			or CMOS 1/2" Backlit olution 1920 x 1080 @ 60 fps
	- 5 meg	japixe	
	- Autom	natic c	or manual white balance or manual image contrast
(2)	- HDMI	conn	ection.
	Items ir	nclude	ed in the delivery, in addition to the following compositions :
			I-E : Dome lighting with LED + ensity dimmer
	- MŠA1 - DOCF	4.151 PUB.U	-P : Protection cover in semi-transparent PVC-Foil ISBKEY : USB key 4 Gb with lanyard 80 cm

- MSA14.150-S : Wireless mouse.

SMV-2	Stand		Screen		Camera		Optical zoom
MSA14.163 (1) =	MSA14.471	+	MSA14.151-M (13.3")	+	MSA14.151-D	+	MSA14.151-Z : 3x 55x
MSA14.164 (2) =	MSA14.472	+	MSA14.151-M (13.3")	+	MSA14.151-D	+	MSA14.151-Z : 3x 55x
MSA14.165 =	MSA14.427	+	MSA14.151-M (13.3")	+	MSA14.151-D	+	MSA14.151-Z : 3x 55x
MSA14.168 =	MSA14.471	+	MSA14.153-M (23.8")	+	MSA14.151-D	+	MSA14.151-Z : 3x 55x



Video inspection system HD SMV-3 "Focus Stacking".

SWISS OMETROLOGIE

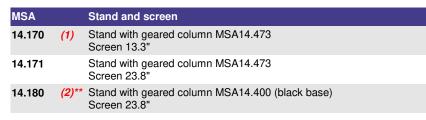




With "Focus Stacking" function



Without "Focus Stacking" function



The SMV-3 video inspection system "Focus Stacking" is the latest intuitive solution from HOROTEC SA.

The "Focus Stacking" is a process in which several photos with different focus are merged to obtain an image with a large depth of field.

Main features :

- "Focus Stacking" function operational without a PC
- Full HD-5 MP camera, 1920 x 1080P @60 fps
- Full HD 13.3" flat screen
- Image storage on Ethernet network or USB stick
- New ergonomic stand with integrated wiring
- Transmitted and incident lighting as standard equipment
- Connection type : HDMI

- Zoom magnification from 3x up to 55x, with a wide field of view (from 30x up to 200x for MSA14.180).

** Graphic measurement software, PC-free, with automatic edge detection function

MSA14.170 : Without measuring functions / Without measuring table MSA14.171 : With measuring functions / Without measuring table MSA14.180 : With measuring functions / With measuring table

Main measurement functions of the camera MSA14.153-C :

- Calibration according to the type of measurement : linear or diameter.
- Measurement types
 - Distance between 2 points, 1 line/1 point and 2 lines
 - Angular between 2 lines Circle, arc of circle
- Distance between 1 point/1 circle, 1 line/1 circle and 2 circle centers
- Concentricity Rectangle, polygon.
- Capture point :
 - Automatic or manual edge detection function.

Items included in the delivery, in addition to the following compositions : ** - MSA15.614 : Measuring table "X-Y" with rotating circular plate in glass (delivered without stops)

- MSA14.150-E : Dome lighting with LED +
- lighting intensity dimmer
- MSA14.151-P : Protection cover in semi-transparent PVC-Foil
- DOCPUB.USBKEY : USB key 4 Gb with lanyard 80 cm
- MSA14.150-S : Wireless mouse.

SMV-3	Statif		Screen		Camera		Optical zoom
MSA14.170 (1) =	MSA14.473	+	MSA14.151-M (13.3")	+	MSA14.153-CSM	+	MSA14.151-Z : 3x 55x
MSA14.171 =	MSA14.473	+	MSA14.153-M (23.8")	+	MSA14.153-C	+	MSA14.151-Z : 3x 55x
MSA14.180 (2) =	MSA14.471	+	MSA14.153-M (23.8")	+	MSA14.153-C	+	MSA14.153-Z : 30x 200x (*)
Optical zoom :	(*) 6-position	indo	vable 6000 optical zoom v		zoom position mem		in software
Optical 20011 .	(*) 6-position indexable 6000 optical zoom with zoom position memory in software						

14 - 4

Video inspection system FULL HD SMV-B.

SWISS CMETROLOGIE





MSA

14.154

The video inspection system SMV-B FULL HD is an intuitive and compact inspection device, capable of filming a meticulous operation live, thanks to a large field depth and an exceptional image fluidity on any screen with an HDMI connection.

- Live viewing in FULL HD quality on any screen with an HDMI connection ; video projector, TV, PC monitor, etc.

- Possibility of streaming via an optional PC converter
- Recording of films and photos on SD card or USB key
- Viewing captured photos directly on the screen.

Key features :

- Full HD 1080P-HDMI camera controlled by wireless mouse

- Optical Zoom Macro 10x (13-130mm) providing an excellent quality and a working distance from 160 mm to 500 mm.

Technical characteristics :

- Digital sensor CMOS 1/3" colour
- Full HD resolution 1920 x 1080 @ 30 fps (12bits), 16.10 aspect ratio 2 Megapixels
- Adjustment of the screen colours : Blue Red Green
- Automatic or manual white balance
- Automatic or manual image contrast
- Backup : 8 GB SD card or USB stick (not included)
- Connection type : HDMI.

Items included in the delivery :

- 1 FULL HD camera
- 1 HDMI cable 70 cm
- 1 wireless mouse
- 1 Optical zoom Macro 10x (13-130 mm)
- 1 SD memory card
- 1 Z-tripod 200 mm.

Optional :





Connect your HOROTEC inspection system (SMV-B / SMV-2 / SMV-3) with the HDMI/USB 3.0 signal converter (MSA14.151-U) and share your video inspection system camera live using the following video conferencing applications :





Stands.



MSA

14.471

Stand with 520 mm geared column in "Z" with fine adjustment.

Kg

5.300

Optional :

- MSA14.150-A, arm to detach the screen

- MSA14.471-A, optical head support.



14 - 6 | HOROTEC



MSA	Kg
14.427	4.500
Stand with deployable arms with optical head support.	
Total length 400 + 400 + 260 mm.	

Accessories.



MSA		Size	Kg
14.156	(1)	123 x 115 x 150 mm	0.630
14.157	(2)	123 x 115 x 250 mm	0.770

Transparent protective cover for video inspection and measuring systems.

of the searce of	

500 mm	0.560
	0.500
e screen of the camera fro	om the SMV-1
•	e screen of the camera fro



MSA	Kg
14.471-A	0.330
Optical head support for stands MSA14.471 and 14.472.	



14 - 7



MSA	Length	Kg
14.150-Y	300 mm	0.035
Connection "X" HDML	able to connect a second external	coroon for a

Connection "X" HDMI cable to connect a second external screen for a synchronized picture. 1x male and 2x female.



MSA		Туре	
14.151-Y2		1 input-2 output	
14.151-Y4	(1)	1 input-4 output	
14.151-Y8		1 input-8 output	

HDMI splitter with amplifier, Full HD signal.



MSA	Туре		
14.151-W3	2 input-1 output		
HDMI switch for distribution of Full HD signal.			



MSA		Туре
14.151-H1.5	(1)	HDMI, length 1.50 m
14.151-H2		HDMI, length 2 m
14.151-l	(2)	HDMI 4K High Speed, length 5 m
14.151-H	14.151-H HDMI 4K High Speed, length 10 m	
14.151-H20		HDMI 4K High Speed, length 20 m
HDMI shielde	ed cable.	



MSA 14.150-L

SD Memory card reader.



MSA	Magnification	Kg
14.150-1.5X (1)	1.5x	0.055
14.150-2.0X	2.0x	0.055
14.150-3.0X	3.0x	0.030
14.150-5.0X	5.0x	0.036
Magnifying lone with C	mounting male/female	

Magnifying lens with C-mounting male/female.





MSA 15.614

Measuring table "X-Y" with rotating circular plate in glass for alignment of the parts.

- Travel 50 x 50 mm
 Clamping device for micrometres Ø 18 mm
 For stand MSA14.400.

Delivered without stops (optional).



MSA	Size	Kg
14.150-T	115 x 115 x 15 mm	0.440
	Ø 95 mm	

Black aluminium table support for transmitted lighting MSA14.150-G. Delivered without lighting.



MSA		Size of items	Kg			
14.447	Т	Base Ø 95 mm Top plate Ø 75 mm	0.265			
under a bino - The base is - The top pla	Adjustable aluminium table on swivel to observe movements or components under a binocular, a trinocular or an inspection system. - The base is compatible with the stands of the SwissMetrologie® range - The top plate is covered with am anti-skid coating MSA14.447-A (replaceable when worn).					
MSA			Kg			
14.447-A	Anti-skid coating, Ø	70 mm	0.005			



2 series of stereoscopic binocular and trinocular microscopes associated to the latest Full HD cameras.



"PREMIUM" range optical features :

Auxiliary objective	0.5x	0.75x	1.0x	1.5x	2.0x
Working distance	200 mm	120 mm	100 mm	47 mm	26 mm
-					
Magnification 10x	3.4x 22.5x	4.7x 31.5x	6.7x 45.0x	10.1x 67.5x	13.4x 90.0x
Field of view (mm)	65.7 9.8	46.9 7.0	32.8 4.9	21.9 3.3	16.4 2.4
-					
Magnification 15x	5.0x 33.8x	7.0x 47.3x	10.1x 67.5x	15.1x 101.3x	20.1x 135.0x
Field of view (mm)	47.8 7.1	34.1 5.1	23.9 3.6	15.9 2.4	11.9 1.8
-					
Magnification 20x	6.7x 45.0x	9.4x 63.0x	13.4x 90.0x	20.1x 135.0x	26.8x 180.0x
Field of view (mm)	35.8 5.3	25.6 3.8	17.9 2.7	11.9 1.8	9.0 1.3

HOROTEC

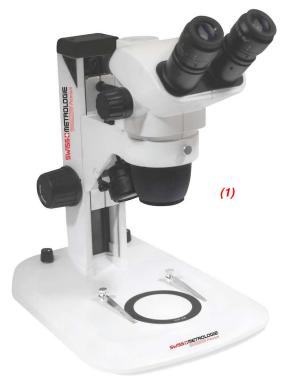
"PREMIUM" series. Stereoscopic binocular and trinocular microscopes.

A new design more ergonomic - Compact and lightweight - Cleaner image in the periphery - Large coverage of magnification - Long working distance.

Main features :

- Powerful and advanced optical system for a better rendering of stereoscopic image
- Working distance of 104 mm, can be extended from 26 mm to 200 mm with optional lenses
- Magnification domain from 2x to 180x using optional objectives and eyepieces.

SWISS CIMETROLOGIE



MSA		Туре	Stand	Voltage	Kg
14.430	(1)	Binocular	Rack and pinion	110 / 220 V	5.800
14.431	(2)	Binocular	Detached	-	20.400

Stereo binocular microscope with zoom magnification variable from 0.67x to 4.5x.

Eyepieces : Pair of eyepieces WF10x/22 mm in 45° inclined tubes with dioptre adjustment.

Objective : Standard total magnifications from 6.67 to 45x. Fields of view from 33 to 4.9 mm. Working distance 110 mm.

Stand : Rack and pinion in metal, transmitted lighting with dimmer switch (1) or detached with 2 arms (2).

MSA14.430 only : delivered with 1 stage plate and 2 object clamps.

Lighting : see pages 14-18...14-21.



MICROSCOPES SWISSMETROLOGIE® "PREMIUM"

SWISS CIMETROLOGIE



MSA		Туре	Stand	Voltage	Kg
14.432	(1)	Trinocular	Rack and pinion	110 / 220 V	7.180
14.433	(2)	Trinocular	Detached	-	24.600

Stereo binocular microscope with zoom magnification variable from 0.67x to 4.5x.

Eyepieces : Pair of eyepieces WF10x/22 mm in 45° inclined tubes with dioptre adjustment.

Objective : Standard total magnifications from 6.67 to 45x. Fields of view from 33 to 4.9 mm. Working distance 110 mm.

Stand : Rack and pinion in metal, transmitted lighting with dimmer switch (1) or detached with 2 arms (2).

MSA14.432 only : delivered with 1 stage plate and 2 object clamps.

Lighting : see pages 14-18...14-21.





MICROSCOPES SWISSMETROLOGIE® "PREMIUM WIDEFIELD"

SWISS CIMETROLOGIE



MSA		Туре	Stand	Voltage	Kg
14.475	(1)	Binocular	Rack and pinion	110 / 220 V	4.900
14.476	(2)	Binocular	Detached	-	22.100

Stereo binocular microscope with zoom magnification variable from 0.65x to 5.5x, widefield.

Eyepieces : Pair of eyepieces widefield WF10x/23 mm in 45° inclined tubes with dioptre adjustment.

Objective : Standard total magnifications from 6.5 to 55x. Fields of view from 35.4 to 4.2 mm. Working distance 110 mm.

Stand : Rack and pinion in metal, transmitted lighting with dimmer switch (1) or detached with 2 arms (2).

MSA14.475 only : delivered with 1 stage plate and 2 object clamps.

Lighting : see pages 14-18...14-21.



MICROSCOPES SWISSMETROLOGIE® "PREMIUM" AND "WIDEFIELD"

Accessories for "PREMIUM" stereoscopic microscopes.



MSA		Туре	Kg
14.440-10		HWF 10x / 22 mm	0.188
14.440-15		HWF 15x / 16 mm	0.145
14.440-20	(1)	HWF 20x / 12 mm	0.224
Dair of over	laaaa		

Pair of eyepieces.

MSA	Туре	
14.441	HWF 10x / 22 mm	

Micrometric eyepiece.



C		
	0.75X WD105	

MSA	Kg
14.442	0.006

Pair of retractable eyeshades.

MSA		Magnification	Working distance	Kg
14.443-05		0.50x	185 mm	0.094
14.443-07	(1)	0.75x	125 mm	0.109
14.443-15		1.50x	50 mm	0.120
14.443-20		2.00x	33 mm	0.130
Additional le	ns.			



MSA		
14.444		
Pair of object clamps.		



MSA		Туре	Ø
14.445-C	(1)	Transparent	94 mm
14.445-D	<i>(2)</i>	Black / White	94 mm
Spare stage	e plate.		



MSA 14.446

F250 V1 amp glass fuse for stereoscopic microscopes SWISSMETROLOGIE® "PREMIUM" and "SILVER". *Set of 10 pieces.*





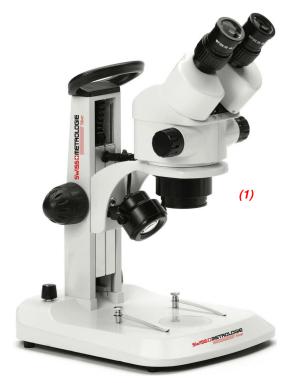
"SILVER" series. Stereoscopic binocular microscopes for demanding professionals. Modern design, more ergonomic - Compact and complete - Variable magnifications Zoom - 360° optical head - LED transmitted lighting.

Main features :

- Powerful stereoscopic optical system for demanding industrial applications

- Working distance of 100 mm, can be extended up to 170 mm with the optional lenses and the stand with detached arm - Magnification domain variable by zoom from 6.7x to 45x zoom and expandable up to 135x using optional lenses and evepieces.

SWISS CIMETROLOGIE



MSA		Туре	Stand	Voltage	Kg
14.434	(1)	Binocular	Rack and pinion	110 / 220 V	4.540
14.435	(2)	Binocular	Detached	-	15.400

Stereomicroscope with 45° binocular head and zoom objective with variable magnifications from 0.7x to 4.5x.

Eyepieces : Pair of eyepieces wide field WF10x / 20 mm, secure and delivered with eyeshades.

Head : Binocular with 45° inclined tubes, rotating at 360°. Two dioptre adjustments. Inter-pupillary distance from 55 to 75 mm.

Objective : A continuous Zoom objective with variable magnification from 0.7x to 4.5x for magnifications from 7x and 45x with fields of view from 28 to 4.4 mm.

Working distance 100 mm.

Other magnifications and working distances are possible using eyepieces WF 5x/18, WF 15x/15 or WF 20x/10 and additional lenses of 0.75x or 1.5x.

Stand : Rack and pinion in metal, large and ergonomic (1) or detached with 1 arm (2).

MSA14.434 only : delivered with transparent and black/white stage plates. Coarse adjustment with tension setting.

Lighting : see pages 14-18...14-21.



MICROSCOPES SWISSMETROLOGIE® "SILVER"

Accessories for "SILVER" stereoscopic microscopes.

			_		
	MSA		Type		
Notation of the National States	14.450-10 14.450-15		HWF 10x / 21 mm HWF 15x / 16 mm		
	14.450-15		HWF 15x / 16 mm		
	Pair of eyepie	ces.			
	MSA		Туре		
And the second sec	14.451		HWF 10x / 22 mm		
WFTOX/22 60	Micrometric ey	yepiece			
	MSA				Kg
	14.452				0.012
	Pair of ergono	omic ey	eshades.		
	MSA		Magnification	Working distance	Kg
	14.453-05		0.50x	170 mm	0.109
(1)	14.453-07	(1)	0.75x	114 mm	0.109
0.75X WD105	Additional lens				
	MSA 14.454 Pair of object of	clamps			
	MSA		Туре	Ø	
	14.445-A	(1)	Transparent	60 mm	
	14.445-B	(2)	Black / White	60 mm	
(1)	Spare stage p				
(2)	MSA				
	14.446 F250 V1 amp	glass f	use for stereoscopic	microscopes "SILVER".	

14 - 16 |

Stereoscopic binocular microscopes ERGO range, ideal for combating musculoskeletal disorders (MSD).

SWISS CIMETROLOGIE



MSA	Magnification	Kg
14.241	550x	6.000
14.242	880x	6.000

Stereoscopic binocular microscope.

- Compact and lightweight
- Rack and pinion stand with fine adjustment
- Eyepieces 10x with 2 positions (high and low) for maximum comfort
- Ergonomic optical head, tilting from 0 to 35°
- The working distance of 80 mm can be extended to 160 mm with optional lenses
- Diascopic and incident LED lighting with intensity dimmer.

ERGONOMICS

Lighting : see pages 14-18...14-21.

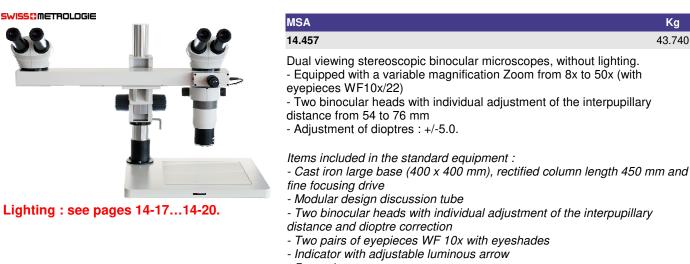
Accessory for ERGO stereoscopic microscopes.

SWISS CIMETROLOGIE



MSA	Kg
14.243	0.250
Camera tube.	

Stereoscopic binocular discussion microscope.



- Protection cover
- Glas plate 255 x 255 mm.



Kg

43.740

LIGHTING |

Lighting for binocular and trinocular microscopes.



MSAKg14.150-G0.325LED transmitted lighting with dimmer.External Ø 98 mm.



MSA	Size	Kg
14.150-T	115 x 115 x 15 mm	0.440
	Ø 95 mm	

Black aluminium table support for transmitted lighting MSA14.150-G. *Delivered without lighting.*



MSA	Voltage	Kg
14.313	220 V	0.700
14.313-110	110 V	0.700

Kg

0.360

Neon incident lighting fluorescent ring.

- 85 kHz
- Power 8 W

- Colour temperature 6000 K.

Maximum internal Ø 62 mm. External Ø 98 mm.

Delivered with additional neon.



LIGHTING



MSA	LED	Voltage	Kg
14.311	144	90 - 250 V	0.445
Incident illumin	ation LED ring divided in	4 segments.	

- Dimmable from 0 to 100 %

- Colour temperature 6500 K

- Emits 20000 lux at 100 mm

- Usable for working distances from 50 to 200 mm

- LED lifetime up to 10'000 hours.

Maximum internal Ø 61 mm. External Ø 98 mm.



MSA	LED	Voltage	Kg
14.317	164	90 - 240 V	0.463
14.317-5000K	164	90 - 240 V	0.463

Incident illumination LED ring distributed over 3 rings.

- Dimmable from 0 to 100 % - Colour temperature : 6500K (MSA14.317) / 5000 K (MSA14.317-5000K)

- Emits 33'500 lux at 50 mm

- Double diffuser.

Maximum internal Ø 63 mm. External Ø 105 mm.



MSA	LED	Voltage	Kg
14.315	8	95 - 265 V	0.850

Polarizing incident illumination ring of white LED with high brightness.

- 1 W per LED

- Dimmable from 0 to 100%

- Colour temperature 6000 to 7000 K

- Brightness 1800 lux.

Maximum internal Ø 62 mm. External Ø 90 mm.



MSA	Voltage	Kg
14.349	110 - 240 V	2.300
Multifunctional dual I	ED light source equipped with :	

- 2 flexible Gooseneck arms with a 1 W LED mounted at each end

- 1 condenser lens

- 1 dimmer switch.

Each LED color temperature is 6500 K and emits 6500 lux at 100 mm. Network auto switching 110/240 V.

Size : 120 x 160 x 75 mm.

Length of Gooseneck arms : 440 mm (LED included).



LIGHTING



MSA	Voltage	Kg
14.354	90 - 240 V	1.500

Multifunctional dual LED light source equipped with :

- 2 flexible Gooseneck arms with a 3 W LED mounted at each end - 1 dimmer switch.

Each LED colour temperature is 6500 K and emits 12'000 lux at 100 mm.



MSA	LED	Voltage	Kg
14.150-E	120	110 - 240 V	1.205
Dama Balata a ut			

Dome lighting with LED. - Dimmable from 0 to 100 %

- Colour temperature 6500 K

- Brightness 2000 lux.

Maximum internal Ø 66 mm. External Ø 160 mm. Height 86 mm.



MSA	Voltage
14.423	220 V

System of incident illumination ring LED over three rings. - Diffuser and intensity dimmer of 120'000 lux at 40 mm without heat release - Mobile and adjustable thanks to its support, fits the stands MSA14.400,

MSA14.471 and MSA14.473 of the inspection systems SMV. Maximum internal Ø 143 mm. External Ø 165 mm.

(Illumination available without mobile support).

ANTIREFLECTING



_| LIGHTING _|



MSA Voltage 14.319 220 V

Fibre optic lighting kit, incident BF and grazing DF.

2 lighting systems in 1 (bright field and dark field). Easy to set up and assemble, this lighting system fits all our types of microscopes of the PREMIUM and SILVER ranges, as well as all our video inspection systems SMV-1, SMV-2, SMV-3, etc.

The "ShadowLESS" concept combines high uniformity and high directional light in a unique way. These properties allow an unprecedented inspection comfort with high contrast images, a negligible presence of stray light reflections, therefore a lower eye fatigue and no heat dissipation.

The colour temperature is 5400 K. It remains constant throughout the system longevity, independently of the number of hours the product is used. This consistency enables the users to maintain a stable quality standard over time.

Working distance : BF = 50...150 mm / DF = 0...15 mm. Lifetime : 20'000 hours.





BF Incident lighting



DF Grazing lighting



BF + DF Incident and grazing lighting



NOTES



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