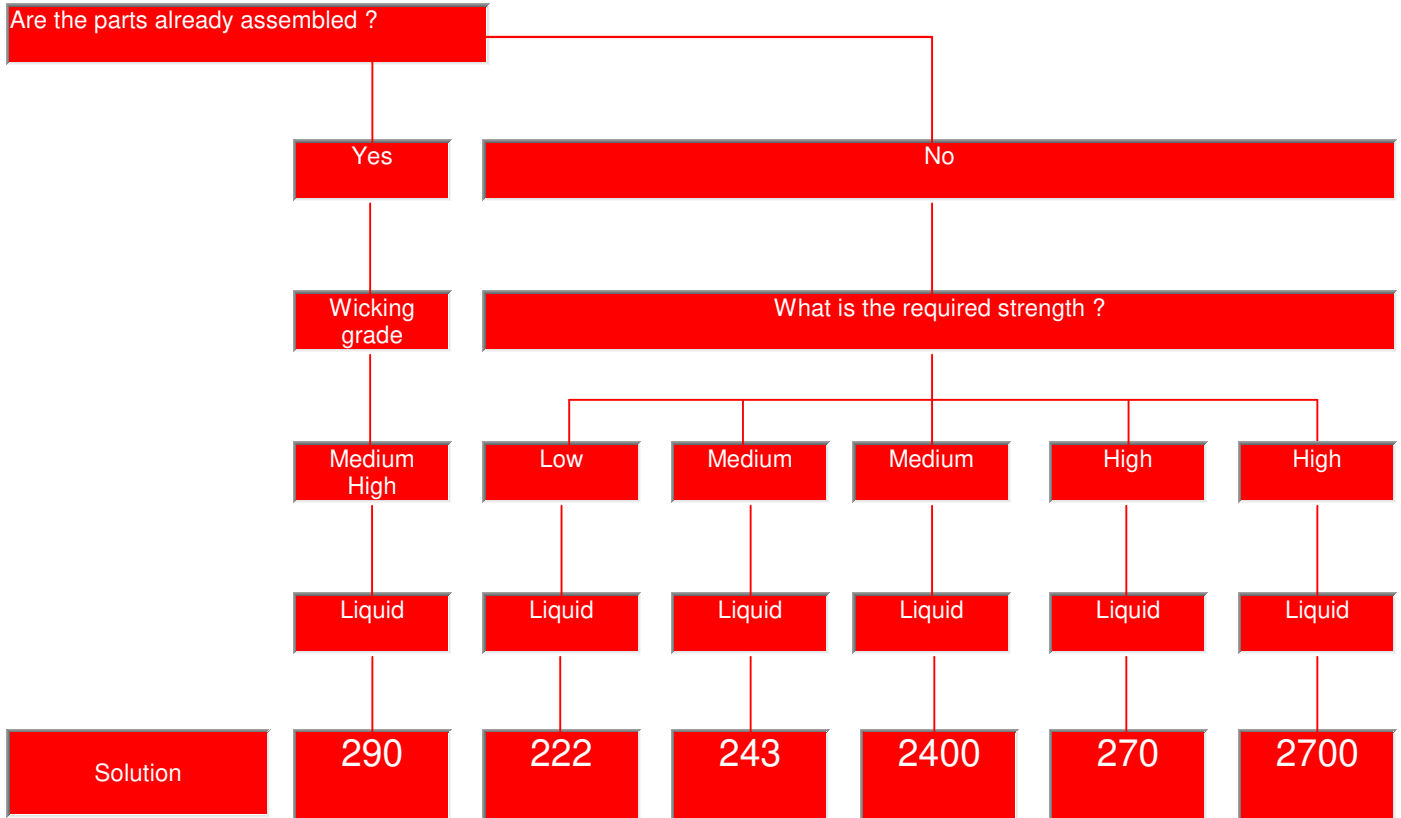


**LOCTITE**

**THREADLOCKING**



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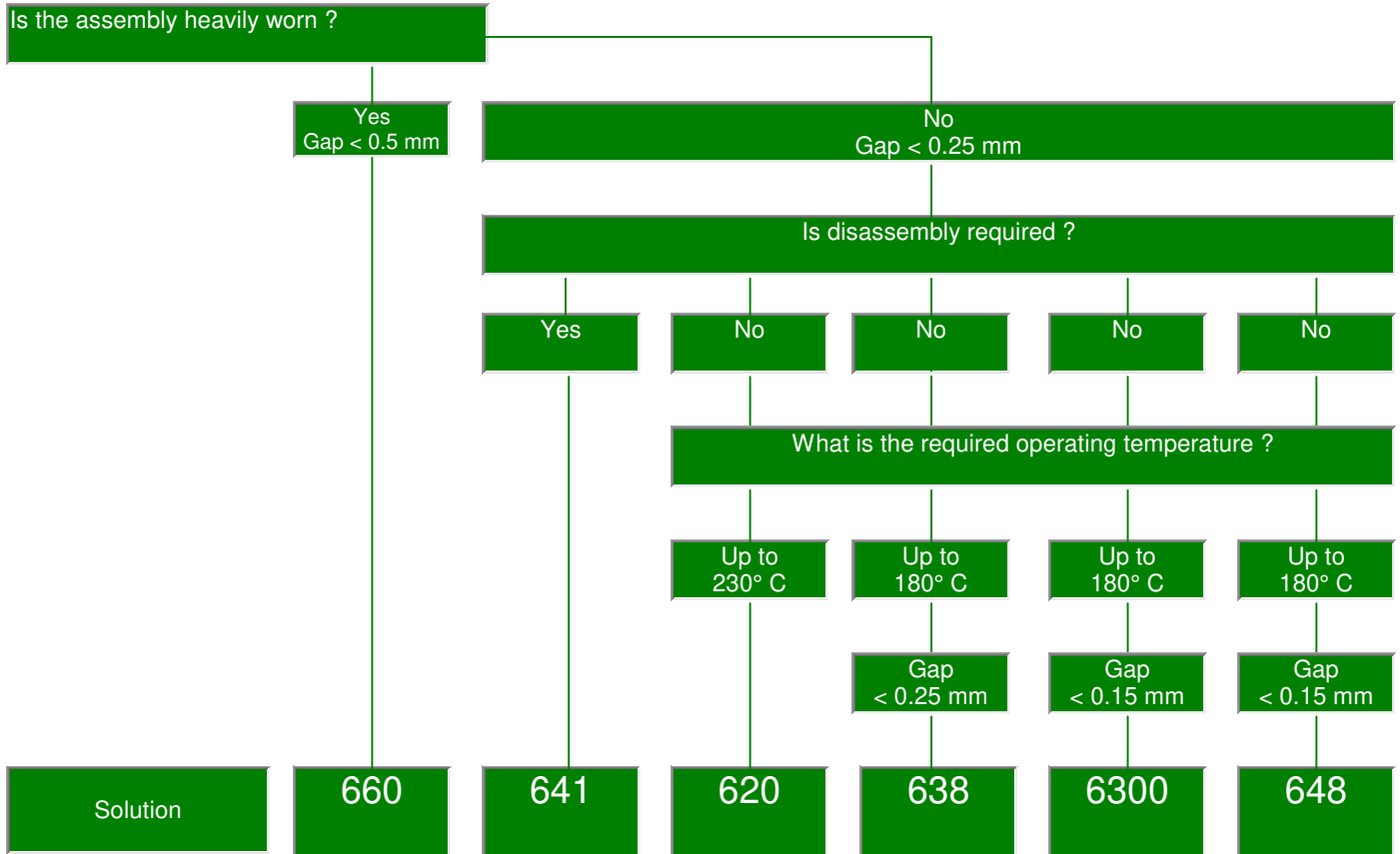
- Prevent unwanted movements, loosening, leakage and corrosion
- Resistant to vibrations
- Single component products, clean and easy application
- Useable on assemblies of all sizes
- Sealing of threads.

**LOCTITE****Products list (thread locking) :**

MSA	No.	Vol.	Colour	Fixture time on steel	Ø max.	Temp.	Strength	Breakaway torque	Viscosity mPa.s
26.541	221	10 ml	Fluo purple	25 min.	M12	-55...+150° C	Low	8.5 N.m	100-150
26.542	221	50 ml	Fluo purple	25 min.	M12	-55...+150° C	Low	8.5 N.m	100-150
26.520	(2) 222	10 ml	Fluo purple	15 min.	M36	-55...+150° C	Low	6 N.m	900-1500
26.521	222	50 ml	Fluo purple	15 min.	M36	-55...+150° C	Low	6 N.m	900-1500
26.601	241	10 ml	Opaque fluo Blue	35 min.	M12	-55...+150° C	Medium	11.5 N.m	100-150
26.548	241	50 ml	Opaque fluo Blue	35 min.	M12	-55...+150° C	Medium	11.5 N.m	100-150
26.537	242	10 ml	Fluo blue	5 min.	M36	-55...+150° C	Medium	11.5 N.m	800-1600
26.538	242	50 ml	Fluo blue	5 min.	M36	-55...+150° C	Medium	11.5 N.m	800-1600
26.522	(3) 243	10 ml	Fluo blue	10 min.	M36	-55...+180° C	Medium	26 N.m	1300-3000
26.523	243	50 ml	Fluo blue	10 min.	M36	-55...+180° C	Medium	26 N.m	1300-3000
26.523-250	243	250 ml	Fluo blue	10 min.	M36	-55...+180° C	Medium	26 N.m	1300-3000
26.605	262	50 ml	Fluo red	15 min.	M25	-55...+150° C	Medium /High	22 N.m	1200-2400
26.555-19	268	Stick 19 g	Fluo red	5 min.	M50	-55...+150° C	High	17 N.m	-
26.524	(5) 270	10 ml	Fluo green	10 min.	M20	-55...+180° C	High	33 N.m	400-600
26.525	270	50 ml	Fluo green	10 min.	M20	-55...+180° C	High	33 N.m	400-600
26.586-050	278	50 ml	Green	20 min.	M36	-55...+200° C	High	42 N.m	2400-3600
26.526	(1) 290	10 ml	Fluo green	20 min.	M6	-55...+150° C	Medium /High	10 N.m	20-55
26.527	290	50 ml	Fluo green	20 min.	M6	-55...+150° C	Medium /High	10 N.m	20-55
26.632-050	(4) 2400	50 ml	Fluo blue	10 min.	M36	-55...+150° C	Medium	20 N.m	225-475
26.633-050	(6) 2700	50 ml	Fluo green	5 min.	M20	-55...+150° C	High	20 N.m	350-550
26.554-010	2701	10 ml	Fluo green	10 min.	M20	-55...+150° C	High	38 N.m	500-900
26.554-050	2701	50 ml	Fluo green	10 min.	M20	-55...+150° C	High	38 N.m	500-900
26.554-250	2701	250 ml	Fluo green	10 min.	M20	-55...+150° C	High	38 N.m	500-900



# CYLINDRICAL ASSEMBLIES



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- High strength products can withstand high loads
- Full filling of gaps to prevent corrosion and fretting
- Uniform stress distribution.


**Products list (cylindrical assemblies) :**

MSA	No.	Vol.	Colour	Fixture time on steel	Temp.	Viscosity mPa.s
26.543	601	10 ml	Fluo Green	25 min.	-55...+150° C	100-150
26.511	601	50 ml	Fluo Green	25 min.	-55...+150° C	100-150
26.528	603	10 ml	Fluo Green	8 min.	-55...+150° C	100-150
26.529	603	50 ml	Fluo Green	8 min.	-55...+150° C	100-150
26.529-250	603	250 ml	Fluo Green	8 min.	-55...+150° C	100-150
26.589-050 (3)	620	50 ml	Green	80 min.	-55...+230° C	5000-12000
26.530 (4)	638	10 ml	Fluo Green	4 min.	-55...+180° C	2000-3000
26.531	638	50 ml	Fluo Green	4 min.	-55...+180° C	2000-3000
26.531-250	638	250 ml	Fluo Green	4 min.	-55...+180° C	2000-3000
26.539	641	10 ml	Yellow	25 min.	-55...+150° C	400-800
26.540 (2)	641	50 ml	Yellow	25 min.	-55...+150° C	400-800
26.532-010	648	10 ml	Fluo Green	3 min.	-55...+180° C	400-600
26.532 (6)	648	50 ml	Fluo Green	3 min.	-55...+180° C	400-600
26.532-250	648	250 ml	Fluo Green	3 min.	-55...+180° C	400-600
26.556-050 (1)	660	50 ml	Silver	15 min.	-55...+150° C	150000-350000
26.634-050 (5)	6300	50 ml	Fluo Green	10 min.	-55...+180° C	250-550

**LOCTITE**

**INSTANT ADHESIVES**

What type of material are you bonding ?



(1)



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**LOCTITE**

- Clean and easy application.
- Very fast positioning and fixing of parts.
- Bonding of a wide range of materials.
- Excellent adhesion to a wide range of substrates, particularly plastics and rubbers. LOCTITE SF 770 and SF 7239 primers are designed to improve adhesion on hard-to-stick materials such as PP, PE, POM, PTFE or silicone.
- High resistance on very small surfaces. Solvent free.

**Products list (instant adhesives) :**

MSA	No.	Vol.	Colour	Fixture time	Temp.	Viscosity mPa.s
26.533-003	401	3 g	Transparent and colourless	3 - 10 s	-40...+120° C	100
26.533	(2) 401	20 g	Transparent and colourless	3 - 10 s	-40...+120° C	100
26.533-100	401	100 g	Transparent and colourless	3 - 10 s	-40...+120° C	100
26.536	(1) 406	20 g	Transparent and colourless	2 - 10 s	-40...+120° C	20
26.536-500	406	500 g	Transparent and colourless	2 - 10 s	-40...+120° C	20
26.518-020	431	20 g	Transparent and colourless	5 - 10 s	-40...+80° C	1000
26.587-020	(3) 435	20 g	Transparent and colourless	10 - 20 s	-40...+100° C	200
26.558-010	454	10 g	Transparent and colourless	5 - 10 s	-40...+120° C	Gel
26.558-020	(6) 454	20 g	Transparent and colourless	5 - 10 s	-40...+120° C	Gel
26.609	(7) 460	20 g	Transparent and colourless	5 - 20 s	-40...+80° C	40
26.519	(4) 480	20 g	Black	20 - 50 s	-40...+100° C	200
26.519-500	480	500 g	Black	20 - 50 s	-40...+100° C	200
26.534	496	20 g	Transparent and colourless	10 - 30 s	-40...+80° C	125
26.548-020	4062	20 g	Transparent and colourless	2 - 5 s	-40...+80° C	2
26.588-020	4204	20 g	Transparent and colourless	10 - 30 s	-40...+120° C	4000
26.559-020	(5) 4850	20 g	Transparent and colourless	3 - 10 s	-40...+80° C	400

Other Loctite® adhesives.

Structural bonding - Acrylics.

**LOCTITE**



MSA	Contents	Packaging size	Kg
26.582-0005	0.5 ml	165 x 100 x 10 mm	0.005

Glue AA 319. Single-component acrylic adhesive for bonding materials such as glass, metal, ceramics and plastics.  
 Colour : light amber.  
 Viscosity : 2750 mPa.s.  
 Fixing time : 1 minute.  
 Maximum temperature : +120° C.

**LOCTITE**



MSA	Contents	Kg
26.614	50 / 18 ml	?

Multi-Bond® adhesive kit, AA 330 tube and SF 7388 bottle.  
 A versatile structural adhesive, ideal for bonding dissimilar substrates such as PVC, phenolic compounds and acrylic polymers.  
 Colour : light yellow.  
 Viscosity : 67500 mPa.s.  
 Setting time : 3 minutes.  
 Maximum temperature : +100° C.

Structural bonding - Epoxies.

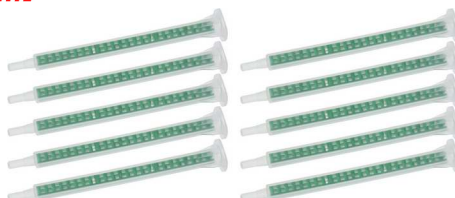
**LOCTITE**



MSA	Contents	Size	Kg
26.594	50 ml / 56 g	112 x 45 mm	0.083

Glue EPOXY EA 9483. A two-component, flowable, transparent, general purpose epoxy adhesive. It is suitable for bonding and potting applications requiring high optical quality and strength.  
 Colour : transparent.  
 Viscosity : 7 mPa.s.  
 Setting time : 210 minutes.  
 Temperature : -55...+150° C.

**LOCTITE**



MSA	Quantity	Kg
26.629	10	0.040

Mixing tip for 2-component epoxy-polyurethane, 50 ml.  
 Bag of 10 pieces.

Light-curing adhesives.

**LOCTITE**



MSA	Contents	Kg
26.535	50 ml	0.083

Glue AA 350. Acrylic based UV adhesive with good chemical and moisture resistance. This medium viscosity product is suitable for bonding glass and metals but can also be used on plastics and ceramics.  
 Colour : transparent, light amber.  
 Viscosity : 4500 mPa.s.  
 Setting time : 15 seconds.  
 Temperature : -40...120° C.

**LOCTITE**



MSA	Contents	Kg
26.503	250 ml	?

Glue AA 352. Acrylic adhesive that cures under the action of UV light / activator, with good resistance to chemicals and high humidity. It bonds glass, metals and ceramics.  
 Colour : transparent, amber.  
 Viscosity : 15000 mPa.s.  
 Setting time : 10 seconds.  
 Temperature : -40...150° C.

**LOCTITE**



MSA	Contents	Size	Kg
26.512	25 ml	Ø 40 x 120 mm	0.050

Glue 3491 for watch mineral and sapphire glasses.  
 High transparency, low yellowing.  
 Application by automatic system MSA19.770 or MSA19.771 (see chapter 19).  
 Fast drying with an UV drier (see chapter 19).  
 Colour : clear.  
 Viscosity : 1100 mPa.s.  
 Setting time : 12 seconds.  
 Temperature : -40...130° C.

**LOCTITE**



MSA	Contents	Size	Kg
26.584-025	25 ml	Ø 40 x 120 mm	?

Glue 3494. Highly transparent UV acrylic adhesive. Low yellowing and very high viscosity.  
 Colour : clear.  
 Viscosity : 6000 mPa.s.  
 Setting time : 8 seconds.  
 Temperature : -40...120° C.



Threaded seal.

**LOCTITE**



MSA	Contents	Kg
26.544	10 ml	?

Adhesive 542. Thread sealant, medium strength. For fine pitch threaded connections in hydraulic and pneumatic circuits and small diameter fittings in general. Fast curing.  
 Colour : brown.  
 Maximum thread diameter : M26/R3/4".  
 Viscosity : 400 - 800 mPa.s.  
 Temperature : -55...150° C.

Cleaning of parts and hands.

**LOCTITE**



MSA	Contents	Kg
26.617	150 ml	?

Parts cleaner SF 7063.  
 General-purpose product for cleaning and degreasing any kind of surface or machinery component before proceeding with a repair or assembly job involving LOCTITE® adhesives.  
 It is a solvent-based cleaner and the product leaves no residue. Removes most greases, oils, lubrication fluids and metal cuttings.

Surface preparation.

**LOCTITE**



MSA	Contents	Kg
26.628	500 ml	?

SF 7649 is a solvent-based activator for surface preparation that provides for low temperature curing.  
 This product is designed to promote the curing speed of LOCTITE® anaerobic adhesives and sealants without any significant loss of joint strength.  
 It is especially recommended for applications with passive metals or inert surfaces and with large bond gaps.

**LOCTITE**



MSA	Contents	Kg
26.658	150 ml	?

SF 734 Activator.

A liquid, acetone-based product used when it is necessary to increase the cure rate of anaerobic structural adhesives and LOCTITE® sealants.

**LOCTITE**



MSA	Contents	Kg
26.659	10 g	?

The SF 770 is a polyolefin primer for surface preparation and is ideal for use with difficult-to-bond plastics.

This product is a primer used to make polyolefin and other low-energy surfaces suitable for bonding with LOCTITE® instant adhesives.

It is only recommended for difficult-to-bond substrates which include polyethylene, polypropylene, polytetrafluoroethylene (PTFE) and thermoplastic rubber materials.

It is not recommended in assemblies where high peel strength is required.

**Other adhesives.**



MSA	Contents	Packaging size	Kg
26.500	2x 15 ml	180 x 115 x 15 mm	0.052

ARALDIT® glue standard 90 minutes. It dries slowly but efficiently.

Recommended for ceramic, wood, glass, metal and marble.



MSA	Contents	Packaging size	Kg
26.501	2x 15 ml	180 x 115 x 15 mm	0.056

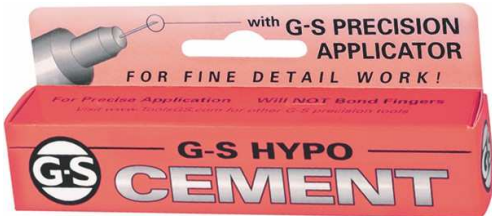
ARALDIT® glue rapid 5 minutes.

It dries quickly, for multiple uses.



MSA	Contents	Size	Kg
26.502	10 g	Ø 35 x 105 mm	0.026

SEIKO® S-314 UV glue for mineral and sapphire glasses.  
 Fast drying with an UV drier (see chapter 19).  
*Careful : do not apply this glue on acrylic resin glasses or plastic watch cases.*



MSA	Contents	Size	Kg
26.516	9 ml	110 x 25 x 25 mm	0.015

Glue for plastic watch glasses. Equipped with a fine needle for easy application.  
 Air-drying without using an UV apparatus.